



PIPER

Customer Services

Piper Aircraft Corporation

SERVICE LETTER

No-643

Lock Haven, Pennsylvania, U.S.A.

February 5, 1973

Subject:

Control Shaft Collar Restraining Strap

Models Affected:

PA-31 and PA-31-300 Navajo
PA-31P Navajo

Serial Numbers Affected:

31-2 to 31-7300928 incl.
31P-1 to 31P-7300113 incl.

Compliance Time:

At the next 100-hour inspection or annual inspection (whichever occurs first) -- but no later than the next 100 hours of operation.

Purpose:

A recent field report has indicated the need for the addition of a safety wire restraining strap and a revised safety wiring method regarding the attachment of the control shaft collar to the control shaft tube assembly.

This service release provides material and instructions for the installation of a safety wire restraining strap and to revise the control shaft collar safety wiring (refer to sketch on reverse side of this Service Letter for a general illustration).

Instructions:

Contained in Piper Part No. 760 723, Control Shaft Collar Restraining Strap Installation Kit.

Material Required:

One (1) each (per aircraft) Piper Part No. 760 723, Control Shaft Collar Restraining Strap Installation Kit.

Availability of Parts:

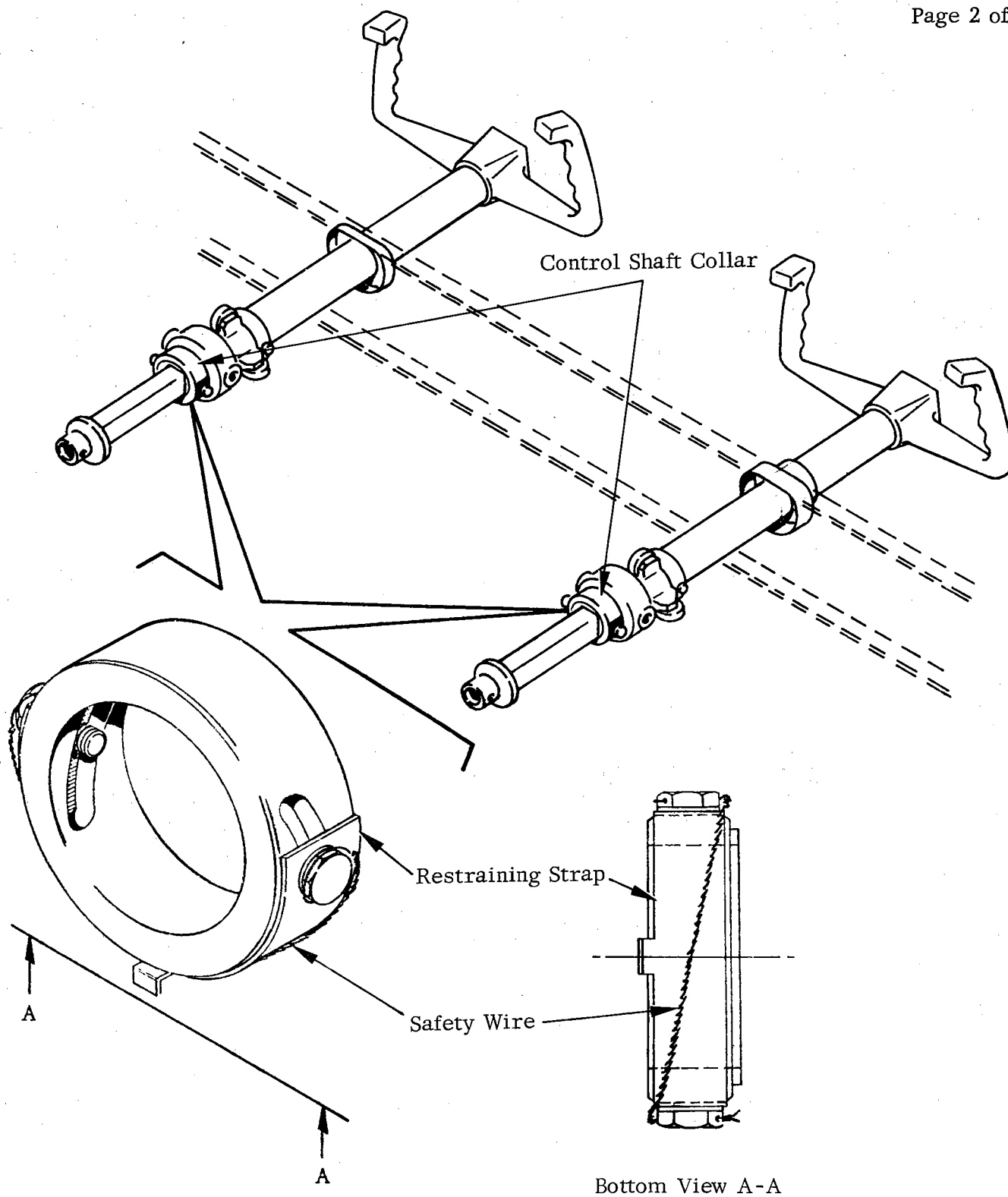
Your Piper Dealer.

Effectivity Date:

This Service Letter is effective February 19, 1973.

Summary:

Please contact your Piper Dealer to make arrangements for compliance with this Service Letter as specified in Compliance Time, above. Material associated with this service release is available free of charge through your Piper Dealer, providing the installation is accomplished by a Piper Dealer.



Service Letter No. 643